

Work Order ID 131432

Tuesday, April 21, 2015 6:55:48 AM

131432

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Item ID: D205-765-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Drive Shaft Tunnel
 Start Date: 4/8/2015 Start Qty: 2.00 ***2*** Cust Item ID:
 Required Date: 4/8/2015 Req'd Qty: 2.00 ***2*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: 15-04-21 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D205-765	Rev A								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D205-765-011								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
66
9-89

DAS
26
9-89

15-04-21

DAS
27
9-89

DAS
46
9-89

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DAS
66
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SP 2X 15-04-21

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Item ID: D205-765-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Drive Shaft Tunnel

Stop ***NS2***

Start Date: 4/8/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/8/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D205-765-011

Location: _____

PPP Rev: _____

DAS
QC
3-03

APR 22 2015

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MCS 15-04-23

MF
15-4-23

Picklist Print

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Parent Item: D205-765-011

D205-765-011

Parent Item Name: Drive Shaft Tunnel

Start Date: 4/8/2015

Required Date: 4/8/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 08-03-17 JLM Verified By: LL
*****MS20427M4 rivets are supplied by customer*****

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3C3A		Purchased	No			110	Each	347.0000	17	34			DAS
AN3C3A									**			27	46
Bolt												9-89	9-89

Location Loc Qty Loc Code

GA 1
124417 1
ST350 346
131677 346

D3648-041		Manufactured	No			110	Each	0.0000	1	2			DAS
D3648-041									**			27	46
Tunnel Assy												9-89	9-89
D3654-1		Manufactured	No			110	Each	6.0000	1	2			DAS
D3654-1									**			27	46
Doubler												9-89	9-89

Location Loc Qty Loc Code

ST227B 6
95737 6

D3682-1		Manufactured	No			110	Each	5.0000	1	2			DAS
D3682-1									**			27	46
Gasket												9-89	9-89

Location Loc Qty Loc Code

ST227B 5
104905 5

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Picklist Print

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Work Order ID: 131432

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Parent Item: D205-765-011

D205-765-011

Parent Item Name: Drive Shaft Tunnel

Start Date: 4/8/2015

Required Date: 4/8/2015

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0363R

Purchased

No

110

Each

620.0000

17

34

NAS1149C0363R

27

DAS

46

Washer

APR 21 2015 9-89

DAS
26
9-89

Location

Loc Qty

Loc Code

FP001

102

114742

102

GA

164

m130673

164

ST271

354

m130673

354

~~MA13169~~
34

REFERENCE ONLY

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DAS
28
9-89

5. PARTS LIST

Qty -011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
1	D3648-041	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	*AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1	DOUBLER
1	D3682-1	GASKET
17	AN3C-3A	BOLT
17	AN960C10	WASHER
A/R	MS20427M4	RIVET

* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

** PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: A

Date: 08.01.14